



SWIFT. SILENT. SECURE.

3/8" HOSE REPLACEMENT KIT INSTRUCTIONS

INSTALLATION:

- STEP 1** Disconnect the "Up" hydraulic hose from the hydraulic cylinder with 5/8" wrench. (**FIG. 1**)
- STEP 2** Remove the hardware that attaches the bottom of hydraulic cylinder to the Power-Pole anchor and pull cylinder down to gain access to the fitting. (**FIG. 2**)
- STEP 3** Disconnect the "Down" hydraulic hose from cylinder by holding the cylinder fitting base with a 1/2" wrench and then turn hose fitting counter clock wise with a 5/8" wrench. (**FIG. 3**)
- STEP 4** Cut both zip ties and remove both hoses from the Power-Pole anchor. (**FIG.2**)

Installation Tools:

- 1/2" Wrench
- 5/8" wrench
- 1/2" Socket with ratchet
- Wire cutters or Utility knife

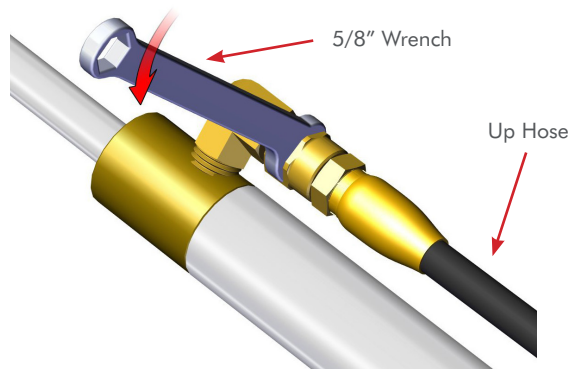


Figure 1

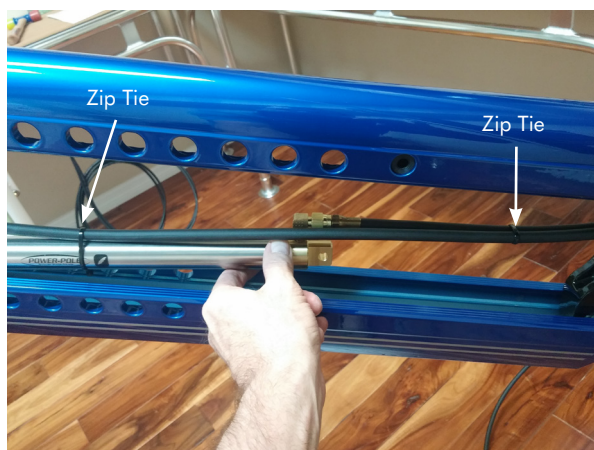


Figure 2

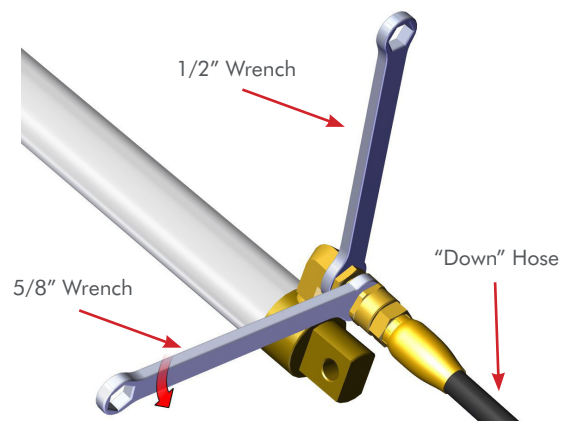


Figure 3

3/8" HOSE REPLACEMENT KIT INSTRUCTIONS (continued)

STEP 5 Route the new "Up" & "Down" replacement hoses through the Power-Pole anchor as shown for your Stern Bracket Model. (**FIG. 4, 5, & 6**)

IMPORTANT: Solid Aluminum Stern Brackets require that the "Down" hydraulic hose be routed so that it is on top of the "Up" hose going through the stern bracket. (**FIG. 4**)



Figure 4



Figure 5



Figure 6

STEP 6 Pull the "Up" & "Down" hydraulic hoses to the appropriate hydraulic cylinder fittings and finger tighten. (**FIG. 7**)

IMPORTANT: The "Up" hydraulic hose runs along the side of hydraulic cylinder.

STEP 7 Hand-tighten "Up" cylinder fitting base to hydraulic cylinder. While holding the "Up" cylinder fitting base with a 1/2" wrench, turn the hose fitting clock wise a quarter turn with a 5/8" wrench. (**FIG. 8**)

STEP 8 Hand-tighten "Down" cylinder fitting base to hydraulic cylinder. While holding the "Down" cylinder fitting base with a 1/2" wrench, turn the hose fitting clock wise a quarter turn with a 5/8" wrench. (**FIG. 9**)

STEP 9 Secure the "Up" hydraulic hose to the middle of the hydraulic cylinder using one of the supplied zip ties. (**FIG. 7**)

STEP 10 Secure the "Up" & "Down" hydraulic hoses together about 4" to 5" from the bottom of hydraulic cylinder using one of the supplied zip ties. (**FIG. 2**)

STEP 11 Reattach the bottom of hydraulic cylinder to the Power-Pole anchor using the previously removed hardware.

STEP 12 Route hoses into boat and connect to pump as described in Step 4 of Installation & Owners Guide.

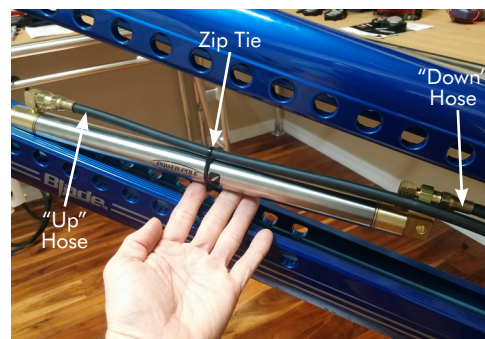


Figure 7

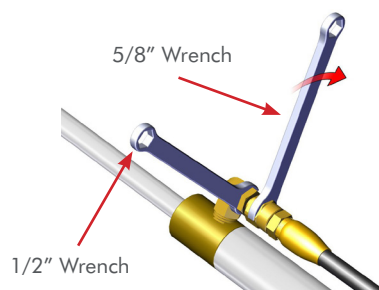


Figure 8

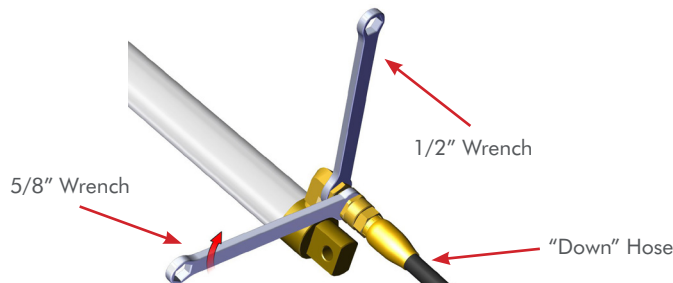


Figure 9

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