



SKEG REPLACEMENT INSTRUCTIONS

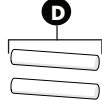
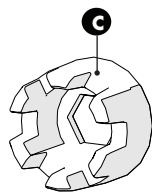
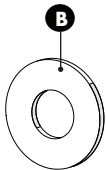
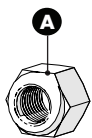
TOOLS

- #2 Phillips Head Screwdriver
- 9/16" Deep Socket
- Ratchet
- Torque Wrench

INCLUDED HARDWARE

QTY.	LABEL	DESCRIPTION
1	A	3/8 x 20 brass nylon lock nut
1	B	Anode Washer
1	C	Locking Anode
2	D	Shear Pin
1	E	Skeg

Techflow Propeller Replacement Video



NOTE: Your Skeg may be shorter if replacing skeg on a unit with a transducer.



NEVER attempt to install or remove the prop while the MOVE is connected to power.



REMOVAL

REMOVE PROPELLER: FIG 1

DO NOT USE AN IMPACT WRENCH TO INSTALL OR REMOVE THE ANODE ASSEMBLY

STEP 1 Disconnect the Move from power.

STEP 2 Using a 9/16" Deep Socket, remove the Locking Anode **C**, Anode Washer **B**, 3/4" x 20 Brass Nylon Lock Nut **A**, and Propeller. The propeller will need to be held in place while loosening the propeller nut.

STEP 3 Remove the Shear Pin **D**.

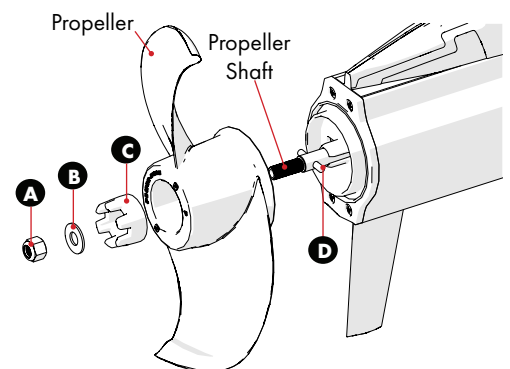


Figure 1

NOTE: Some units may only have a nylon locking anode assembly as shown.



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REMOVAL (Continued) **REMOVE SKEG: FIG 2-3**

STEP 4 Using a **#2 Phillips screwdriver**, loosen the (4) **Bolts** that hold the nose cone and **Propulsion Motor Rear Cap** in place. Remove the **Bolts** and **Propulsion Motor Rear Cap**. **FIG 2**

STEP 5 Using a **Rubber Mallet**, tap the **E** from the track it rests in on the **Brushless Propulsion Motor**. **FIG 3**



Skeg is sharp. DO NOT touch with bare hands.

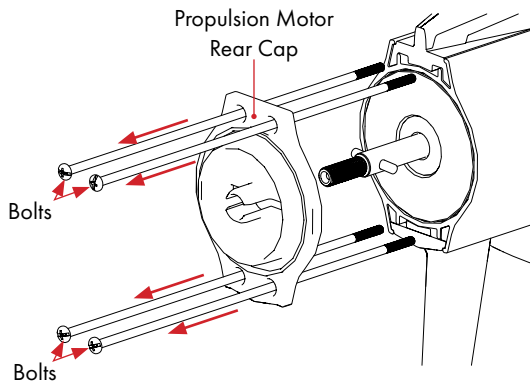


Figure 2

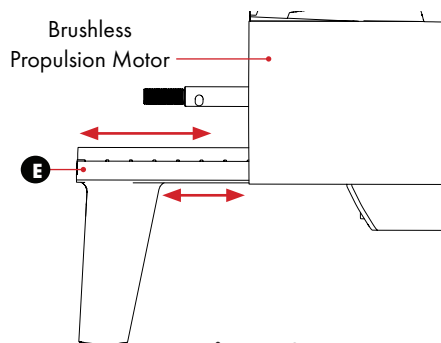


Figure 3

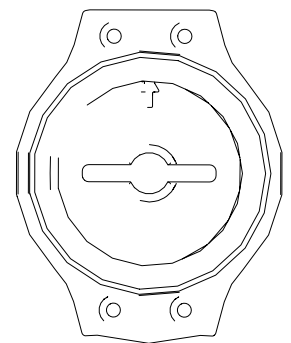


Figure 4

Propulsion motor rear cap orientation

INSTALLATION **INSTALL NEW SKEG: 2-4**

STEP 1 Install the new Skeg **F**

STEP 2 Install the **Propulsion Motor Rear Cap** as shown. Using a **#2 Phillips Screwdriver**, install the (4) **Bolts** that hold the **Propulsion Motor Rear Cap** in place and tighten to **20 in lbs**.

IMPORTANT! Make sure the **Propulsion Motor Rear Cap** is oriented as shown. **FIG 4**



SKEG REPLACEMENT INSTRUCTIONS

INSTALLATION (Continued) **INSTALL PROPELLER: FIG 5**



NEVER attempt to install or remove the prop while the MOVE is connected to power.

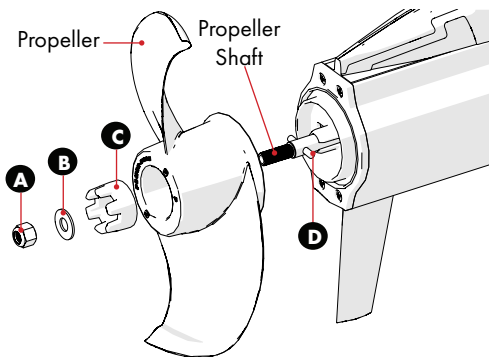


Figure 5

DO NOT USE AN IMPACT WRENCH TO INSTALL OR REMOVE THE ANODE ASSEMBLY

STEP 3 Install a **Shear Pin (D)** through the hole in the **Propeller Shaft**.

STEP 4 Line up the slot in the back side of the **Propeller** with the **Shear Pin (D)** and install it onto the **Propeller Shaft**.

STEP 5 Install **Locking anode (C)**, **Anode Washer (B)**, and **Lock Nut (A)** onto the **Propeller Shaft** and tighten until snug with no play using a **9/16" Deep Socket**.