



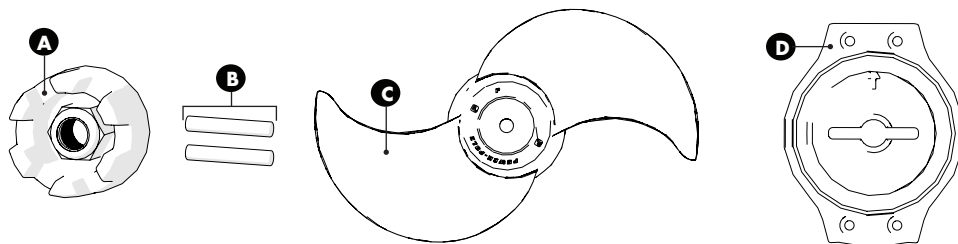
TECHFLOW® PROPELLER INSTRUCTIONS

TOOLS

- #2 Phillips Head Screwdriver
- 9/16" Deep Socket
- Ratchet
- Torque Wrench

INCLUDED HARDWARE

QTY.	LABEL	ITEM #	DESCRIPTION
1	A	AVG-MA-0309	Nylon Locking Anode Assembly
2	B	AVG-MP-0476	Shear Pin
1	C	AVG-MP-0891	Techflow® Propeller
1	D	AVG-MP-0692-XX	Propulsion Motor rear Cap



NEVER attempt to install or remove the prop while the MOVE is connected to power.

REMOVE PROPELLER: FIG 1

DO NOT USE AN IMPACT WRENCH TO INSTALL OR REMOVE THE ANODE ASSEMBLY

STEP 1 Disconnect the Move from power.

STEP 2 Using a **9/16" Deep Socket and Ratchet** remove the **Anode Assembly A** from the **Propeller Shaft**.

STEP 3 Remove the **Shear Pin B** from the **Propeller Shaft**.

STEP 4 If replacing the propeller on a ZR unit, proceed to **INSTALL PROPELLER**.
If replacing the propeller on a PV unit, move on to the next section.

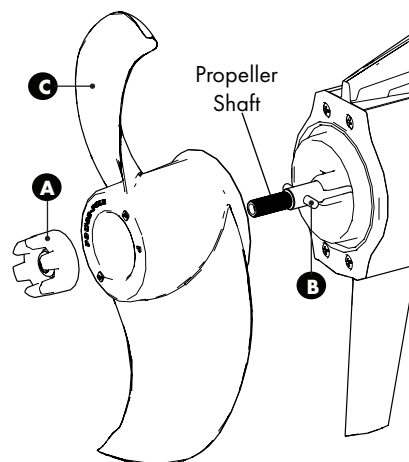


Figure 1



TECHFLOW® PROPELLER INSTRUCTIONS

REMOVE PROPULSION MOTOR REAR CAP (PV UNITS ONLY): FIG 2-4

STEP 1 Look at your unit's **Propulsion Motor Rear Cap**. If the **Extrusion** on it is thinner than the one included with your propeller, it must be replaced. If it is the same, proceed to **INSTALL PROPELLER. FIG 2-3**

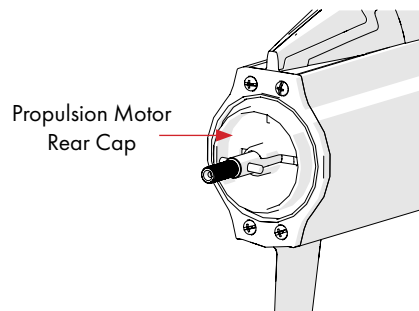


Figure 2

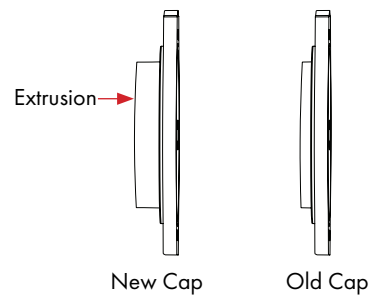


Figure 3

STEP 2 Using a **#2 Phillips Screwdriver**, remove the (4) **Bolts** that hold the **Propulsion Motor Rear Cap** in place. **FIG 4**

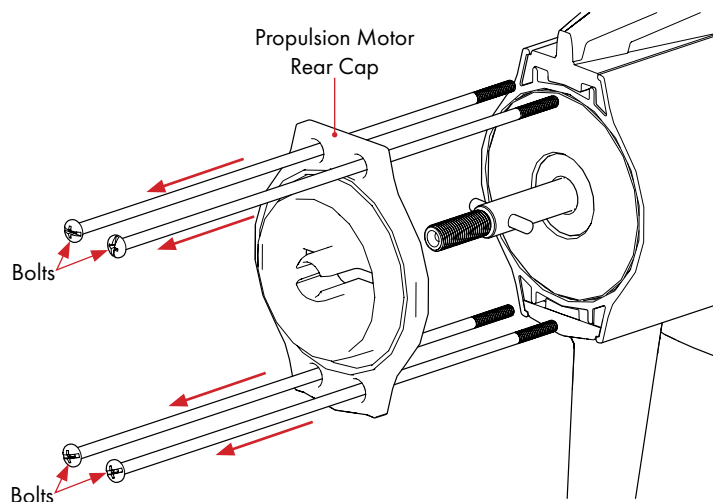


Figure 4

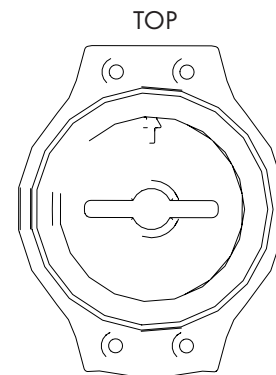


Figure 4a

Propulsion Motor Rear
Cap orientation

INSTALL NEW PROPULSION MOTOR REAR CAP (PV UNITS ONLY): FIG 4/4a

STEP 1 Install the new **Propulsion Motor Rear Cap D**.

IMPORTANT! Make sure the **Propulsion Motor Rear Cap D** is oriented as shown. **FIG 4a**

STEP 2 Using a **#2 Phillips Screwdriver**, install the (4) **Bolts** that hold the **Propulsion Motor Rear Cap D** in place and tighten to **20 in lbs.**

Need help? Contact our Customer Service Team at **1 + 813.689.9932 Option 2**



TECHFLOW® PROPELLER INSTRUCTIONS

INSTALL NEW PROPELLER: FIG 5



NEVER attempt to install or remove the prop while the MOVE is connected to power.

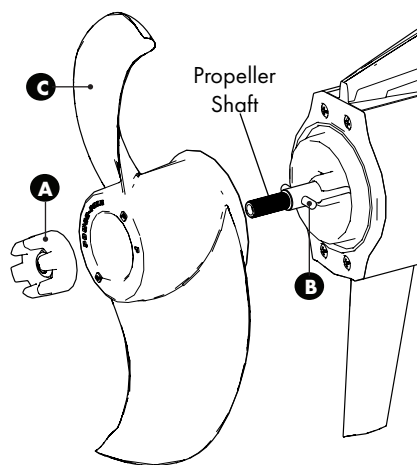


Figure 5

DO NOT USE AN IMPACT WRENCH TO INSTALL OR REMOVE THE ANODE ASSEMBLY

STEP 1 Install a **Shear Pin (B)** through the hole in the **Propeller Shaft**.

STEP 2 Line up the slot in the back side of the **Propeller (A)** with the **Shear Pin (B)** and install it onto the **Propeller Shaft**.

STEP 3 Install **Anode Assembly (A)** onto the **Propeller Shaft** and tighten until snug with no play using a **9/16" Deep Socket**.